

IN THE CLAIMS:

Please amend the claims as follows:

Claims 1 to 13. (Cancelled).

Claim 14 to 20. (Cancelled).

Claim 21. (Cancelled).

Claims 22 to 26. (Cancelled).

Claim 27. (Previously Presented).

The process according to claim 32,

wherein said first web and said second web is paper.

Claim 28. (Previously Presented).

The process according to claim 32,

wherein said first web and said second web is metal foil.

Claim 29. (Previously Presented).

The process according to claim 32,

wherein said first web and said second web is non-woven fabric.

Claim 30. (Cancelled).

Claim 31. (Currently Amended).

A process for the production of a ~~six~~ ~~five~~ layer composite material (1, 21) with ~~a~~ ~~only one~~ plastic layer (4, 24) that has release properties with respect to adhesive ~~consisting of comprising~~

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which ~~a~~ ~~only one~~ layer of adhesive (3, 23) is located, and said ~~only one~~ adhesive layer is always coextruded and directly bonded together with ~~the said~~ ~~only one~~ plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

providing the first web and the second web simultaneously in a spaced apart position; and extruding ~~the said~~ ~~only one~~ adhesive layer (3, 23) and ~~the said~~ ~~only one~~ layer (4, 24) with the release properties between the two webs (2, 22 and 5, 25); and forming the bond directly with the two webs;

wherein ~~a~~ further ~~layers~~ layer (26) ~~is~~ are provided that ~~is~~

are located on and directly bonded to ~~both sides one side~~ of the web (2, 5 or 22, 25), such that ~~both webs are each one web is~~ provided with a said further layer (26) directly bonded to the ~~webs~~ web.

Claim 32 (Currently Amended).

A process for the production of a ~~six~~ five layer composite material (1, 21) with a ~~only one~~ plastic layer (4, 24) that has release properties with respect to adhesives consisting of locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which ~~a~~ only one layer of adhesive (3, 23) is located, and said ~~only one~~ adhesive layer is always coextruded and directly bonded together with ~~the said~~ only one plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

wherein ~~a~~ a further ~~layers~~ layer (26) ~~are~~ is provided that ~~are~~ is located on and directly bonded to ~~both sides one side~~ of the ~~webs~~ web (2, 5 or 22, 25), such that ~~both webs are each one web is~~ provided with a said further layer (26) directly bonded to the

webs; web; and

wherein said layer of adhesive (23), said release layer (24),
said web (25), and said further layer (26) are applied to the web
(22) by coextrusion.

Claim 33. (Previously Presented).

The process according to claim 31,
wherein said first web and said second web is paper.

Claim 34. (Previously Presented).

The process according to claim 31,
wherein said first web and said second web is metal foil.

Claim 35. (Previously Presented).

The process according to claim 31,
wherein said first web and said second web is non-woven
fabric.

Claim 36. (New).

A process for the production of a four layer composite
material (1, 21) with a plastic layer (4, 24) that has release
properties with respect to adhesives comprising
locating materials producing the release properties within the

plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn directly bonded to a second web (5, 25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, and non-woven fabric; and

providing the first web and the second web simultaneously in a spaced apart position; and extruding the adhesive layer (3, 23) and the layer (4, 24) with the release properties between the two webs (2, 22 and 5, 25); and forming the bond directly with the two webs.

Claim 37. (New).

A process for the production of a four layer composite material (1, 21) with a plastic layer (4, 24) that has release properties with respect to adhesives comprising

locating materials producing the release properties within the plastic layer, wherein a first web (2, 22) is provided in production of the composite material (1, 21) on one side of which a layer of adhesive (3, 23) is located, and said adhesive layer is always coextruded and directly bonded together with the plastic layer (4, 24) with the release properties, which is in turn

directly bonded to a second web (5,25); and

wherein said first web and said second web is selected from the group consisting of paper, metal foil, non-woven fabric, and plastic; and

providing the first web and the second web simultaneously in a spaced apart position; and extruding the adhesive layer (3, 23) and the layer (4, 24) with the release properties between the two webs (2, 22 and 5, 25); and forming the bond directly with the two webs.